

COMPANY

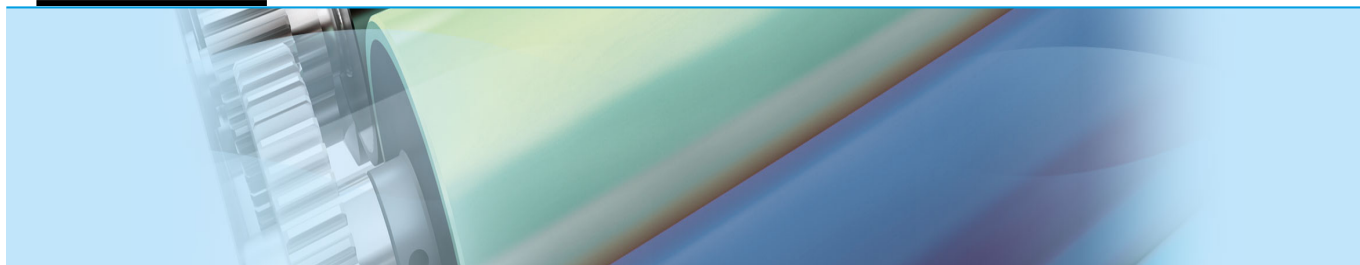
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Desmear Queller 40

For swelling up the resin



Packaging

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Features and Benefits

Swells and conditions the resin for the following desmear process
(permanganate process)

Makes the resin attackable

Product Usage

Swelling agent for the conditioning of resin in the desmear process
(permanganate line) for the multilayer-production

Storage and Shelf Life

Store in a cool and dry place

Expiry time: 12 months

Technical Specifications

Density: 0,97

Colour: clear

Odour: characteristic

Water miscible: yes

Directions

Add Desmear Queller 40 into the swelling module and well up the smeared resin after drilling. After that oxidize with Desmear Remover to reverse the

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Operating Parameters

concentrations: swelling agent concentrate 35-45 %, sodium hydroxide 2-3 g/L

temperatur: $60^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Exposure time: tank application ca. 7 minutes, horizontal lines 0,5m/min at 1m module length

Consumption: at continuous supply (compensation of wearing out) ca. 70-80 ml per m^2 of cutting, or replace the bath after ca. 10m^2 cutting per litre

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